

BERGERBOND M1X

Description

1-component adhesive on the basis of silane terminated polymers (SMP); elastic. It is solvent-free, anhydrous, does not contain phthalates and does not have any emollient interactions with Berger-Seidle sealing systems. Per DIN EN 14293 resp. ISO 17178 the product is therefore recommended for the tension-free bonding of 2- and 3-layer prefinished parquet. The product can also generally be used for adhering mosaic parquet and upright multilayer parquet; however, the use of BergerBond M1P is preferable with these. BERGERBOND M1X is solvent-free, contains no water and is suitable for roller costers. BergerBond M1X allows for loss-free, quick and safe gluing.

Certificates / Approvals



Giscode: RS10
Emicode: EC1
AbZ-Nr.: Z-155.10-460
ATFA: Compliant
NWFA: Compliant
MFMA: Compliant
Breeam: Compliant

Specifications

Components: SMP
Clarity: colored
Scent: unoffensive
Density: 12,51 lb/gal
Packaging: 20x20 us fl oz
3 Gal bucket
Coverage: 40-70 sf/gal
Stability: do not freeze
Classification: elastic
Shelf Life: 18 months
Flash Point: N / A

For further details please refer to MSDS.

Technical data

Mixing ratio: not applicable
Processing/Laying time: 25-35 min.
Fit for walking on after: 4-6 h
Fit for further work after: 12 h
Final hardness after: 48 h
Flash-off time: no
Suitable for in-floor heating: yes

All data are based on standard climate (23°C and 50% rel. humidity).

If the conditions differ from this standard, the times will differ too!

Special advice

Do not use BERGERBOND M1X in conditions below + 15°C or above 65% rel. humidity. In the cold season adhesive and flooring elements should be given time to reach the same temperature.

Date of issue 01/2024 - Page 1 of 2

Adhesive residues of BERGERBOND M1X can be easily removed.

Serum formation is a product-specific property that has no influence on product quality.

Application

BERGERBOND M1X can be evenly applied with an appropriate serrated trowel (BERGERTOOL ZAHNSPACHTEL (toothed trowel) B3, B7, B11, B15). Do not cover with adhesive more than 1 m² at one time.

Immediately lay the flooring elements, thoroughly press.

Be sure that the flooring elements' underside is completely covered with adhesive.

Follow the structural components extension joints.

Consumption

900–1.400 g/m² (40-70 sf/gal), depending on trowel serration, flooring type and subfloor.

Subfloor

The subfloor must be clean (free of contaminations), dry (permanently dry!), firm, plane and free of cracks. The requirements of DIN 18356 "Wood flooring works" must be met.

BERGERBOND M1X can be combined with BERGERBOND PRIMER P, BERGERBOND PRIMER D and BERGERBOND PRIMER E. For anhydrite screeds we recommend BERGERBOND PRIMER P and BERGERBOND PRIMER E.

If there is a risk of rising moisture, one has to check whether the relevant rules referring to the sealing against moisture have been complied with.

In case of underfloor heating the subfloor needs to be checked if it must be primed. The primer must dry sufficiently.

BERGERBOND M1X can be applied without priming on non-absorbing and absorbing subfloors (as for example on cement, anhydrite and anhydrite flowing screeds).

Storage / transport

Can be stored for at least 18 months if transported and stored in cool and dry conditions, and if the original packaging is not opened. Protect from frost!

Safety Precautions

Keep out of the reach of children. Provide for sufficient ventilation, particularly in closed rooms. Do not eat, drink or smoke when using this product. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. IF ON SKIN: Wash with plenty of soap and water. Do not allow to enter into surface water or drains. Clean the tool immediately after use with Water and soap. Recycle only completely emptied packaging. Dried material residues can be disposed of as

BERGERBOND M1X

household waste. During the setting process, methanol is split off. Ventilate permanently during processing. Intensive ventilation after laying the floor for several days. Wearing safety gloves. Ingredients according to VdF-RL-01 silane-terminated polymers, mineral fillers, plasticizers, additives.

Description of first aid measures

If medical advice is needed, have product container or label at hand.

24-hour emergency number in side USA: +1 872 5888271

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

In case of inhalation

Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

Following skin contact

Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

After eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

Following ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

In all cases of doubt, or when symptoms persist, seek medical advice.

Indication of any immediate medical attention and special treatment needed

First Aid, decontamination, treatment of symptoms.

Manufacturer's Recommendations

This Technical Data Sheet is based on extensive research and wide-ranging experience and is meant to assist you. Restrictive information and precautions have not been avoided in order to reduce risk of fault. Technical Data Sheets do not contain all applications or events that could occur with different species of wood, installation, techniques and finishing. Therefore, you cannot be released from the obligation to contact the manufacturer in cases of doubt, to make your own tests on site and to be critically attentive during the job process. The contents of this data sheet are not legally binding and do not establish any contractual legal relationship. Neither seller nor manufacturer shall be liable for any injury, loss or damage,

Date of issue 01/2024 - Page 2 of 2

direct or consequential, arising out of the use of or the inability to use the product. This information is subject to change without further notice. Please read the instructions carefully before processing this product. This Berger-Seidle product must be processed by a qualified person for parquet laying, for whom this manual is intended. The activities shall be carried out in accordance with the rules of the craft, the state of the art and the applicable standards and regulations of the country in which the product is used (USA/CAN = NWFA // AUS = ATFA). The specifications of DIN 18356 "Parquet and wood paving" and DIN 18365 "Flooring work", information sheets and technical information of the TKB, the BEB, the CTA and the BVPF-Bundesverband Parkett & Fußboden-technik must be observed. The customer must be informed about the cleaning and care specifications of the product. Any use that does not conform to the scope of Berger-Seidle's application is considered improper. The improper use and non-compliance with the instructions in this manual is largely the responsibility of the processor and as a result excludes the manufacturer's liability and warranty. Before using the product, the general conditions for use must be checked properly and professionally.

Cross reference

The following Technical Data Sheets should be observed:

- General recommendations for the usage of adhesives
- Marking and safety recommendations (MSDS)
- Installation instructions by hardwood floor manufacturers and valid standards

* If the content of the Technical Data Sheet differs from other printed material, e.g. labels, the current version of the Technical Data Sheet on the homepage is always deemed valid. Printed material is always adapted when reprints are made.